



A500 Specification Comparison (Round Tubing)

ASTM A500 Round Tubing																																							
Chemical Composition	<table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <thead> <tr> <th rowspan="3"></th> <th colspan="4" style="text-align: center;">Composition, %</th> </tr> <tr> <th colspan="2" style="text-align: center;">Grades A and B</th> <th colspan="2" style="text-align: center;">Grades C</th> </tr> <tr> <th style="text-align: center;">Heat Analysis</th> <th style="text-align: center;">Product Analysis</th> <th style="text-align: center;">Heat Analysis</th> <th style="text-align: center;">Product Analysis</th> </tr> </thead> <tbody> <tr> <td>C Max</td> <td style="text-align: center;">0.26</td> <td style="text-align: center;">0.30</td> <td style="text-align: center;">0.23</td> <td style="text-align: center;">0.30</td> </tr> <tr> <td>Mn Max</td> <td style="text-align: center;">1.35</td> <td style="text-align: center;">1.40</td> <td style="text-align: center;">1.35</td> <td style="text-align: center;">1.40</td> </tr> <tr> <td>P Max</td> <td style="text-align: center;">0.035</td> <td style="text-align: center;">0.045</td> <td style="text-align: center;">0.035</td> <td style="text-align: center;">0.045</td> </tr> <tr> <td>S Max</td> <td style="text-align: center;">0.035</td> <td style="text-align: center;">0.045</td> <td style="text-align: center;">0.035</td> <td style="text-align: center;">0.045</td> </tr> <tr> <td>Cu Min*</td> <td style="text-align: center;">0.20</td> <td style="text-align: center;">0.18</td> <td style="text-align: center;">0.2</td> <td style="text-align: center;">0.18</td> </tr> </tbody> </table> <p style="margin-left: 40px;">*If copper-containing steel is specified in the purchase order.</p>		Composition, %				Grades A and B		Grades C		Heat Analysis	Product Analysis	Heat Analysis	Product Analysis	C Max	0.26	0.30	0.23	0.30	Mn Max	1.35	1.40	1.35	1.40	P Max	0.035	0.045	0.035	0.045	S Max	0.035	0.045	0.035	0.045	Cu Min*	0.20	0.18	0.2	0.18
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Marking	<p>Grade A Tubing: Each length is not stenciled, but the following information is marked on a tag attached to each lift bundle</p> <p style="text-align: center;"> ASTM A-500 A</p> <p>Grade B and C Tubing: ● A 5 0 0</p> <p style="text-align: center;">(1) (2) (3) (4) (5) (6) (7)</p> <p style="text-align: center;">MAC ASTM A500B 3×3×0.120 '07 C1234</p> <p style="font-size: small; text-align: center;">(1) Company name (2) Standard (3) Specification (4) Size (5) wall thickness (6) year (7) Heat No.</p>																																						
End Finish	The Tubing ends are square cut, with outside burr held to a minimum.																																						
Available Size	OD 0.840" through OD 6-5/8"																																						
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Wall Thickness	±10% of Nominal Wall Thickness																																						
Length	<p style="text-align: center;">Plus 2 in. (50.8mm) and minus zero on ordered lengths,</p> <p style="text-align: center;">(This is Maruichi's private standard tolerance. If any closer tolerance is desired, please be sure to specify that in your inquiry or orders.)</p>																																						
Straightness	Max(Inches) = (Length(ft) / 5) x 1/8																																						